856 Ship Notice/Manifest

Functional Group ID= \mathbf{SH}

Introduction:

This standard provides the standardized format and establishes the data contents of a ship notice/manifest transaction set. A ship notice/manifest lists the contents of a shipment of goods as well as additional information relating to the shipment, such as order information, product description, physical characteristics, type of packaging, marking, carrier information, and configuration of goods within the transportation equipment. The transaction set enables the sender to describe the contents and configuration of a shipment in various levels of detail and provides an ordered flexibility to convey information. The sender of this transaction is the organization responsible for detailing and communicating the contents of a shipment, or shipments, to one or more receivers of the transaction set. The receiver of this transaction set can be any organization having an interest in the contents of a shipment or information about the contents of a shipment.

Heading:

	Pos.	Seg.		Req.		Loop	Notes and
	No.	<u>ID</u>	<u>Name</u>	Des.	Max.Use	Repeat	Comments
M	010	ST	Transaction Set Header	M	1		
M	020	BSN	Beginning Segment for Ship Notice	M	1		
Not Used	030	NTE	Note/Special Instruction	F	100		
	040	DTM	Date/Time/Period	O	10		

Detail:

	Pos. <u>No.</u>	Seg. <u>ID</u>	Name	Req. Des.	Max.Use	Loop Repeat	Notes and Comments
	1,01	<u></u>	LOOP ID - HL	200		200000	<u>COMMINION</u>
M	010	HL	Hierarchical Level	M	1		c1
Not Used	020	LIN	Item Identification	O	1		
Not Used	030	SN1	Item Detail (Shipment)	O	1		
Not Used	040	SLN	Subline Item Detail	O	100		
Not Used	050	PRF	Purchase Order Reference	O	1		
Not Used	060	PO4	Item Physical Details	O	1		
Not Used	070	PID	Product/Item Description	O	200		
M	080	MEA	Measurements	M	40		
Not Used	090	PWK	Paperwork	O	25		
Not Used	100	PKG	Marking, Packaging, Loading	O	25		
M	110	TD1	Carrier Details (Quantity and Weight)	M	20		
M	120	TD5	Carrier Details (Routing Sequence/Transit Time)	M	12		
M	130	TD3	Carrier Details (Equipment)	M	12		
	140	TD4	Carrier Details (Special Handling, or Hazardous Materials, or Both)	O	5		
M	150	REF	Reference Numbers	M	200		
M	150	REF	Reference Numbers	M	200		

Not Used	160	PER	Administrative Communications Contact	O	3		
			LOOP ID - CLD		,	200	
Not Used	170	CLD	Load Detail	O	1		
Not Used	180	REF	Reference Numbers	О	200		
Not Used	190	MAN	Marks and Numbers	О	10		
Not Used	200	DTM	Date/Time/Period	O	10		
Not Used	210	FOB	F.O.B. Related Instructions	O	1		
			LOOP ID - N1			200	
M	220	N1	Name	M	1		
	230	N2	Additional Name Information	O	2		
Not Used	240	N3	Address Information	O	2		
Not Used	250	N4	Geographic Location	O	1		
Not Used	260	REF	Reference Numbers	O	12		
Not Used	270	PER	Administrative Communications Contact	O	3		
Not Used	280	FOB	F.O.B. Related Instructions	O	1		
Not Used	290	SDQ	Destination Quantity	0	50		
Not Used	300	ETD	Excess Transportation Detail	O	1		
Not Used	310	CUR	Currency	O	1		
Not Used	320	ITA	Allowance, Charge or Service	O	10		
			LOOP ID - HL			200000	
	010	HL	Hierarchical Level	О	1		c2
M	020	LIN	Item Identification	M	1		
М	020	CNII	T. D. 11 (01 1)	3.6			
M	030	SN1	Item Detail (Shipment)	M	1		
Not Used	030	SLN	Subline Item Detail	M O	100		
Not Used	040	SLN	Subline Item Detail	O	100		
Not Used M	040 050	SLN PRF	Subline Item Detail Purchase Order Reference	O M	100 1		
Not Used M Not Used	040 050 060	SLN PRF PO4	Subline Item Detail Purchase Order Reference Item Physical Details	O M O	100 1 1		
Not Used M Not Used Not Used	040 050 060 070	SLN PRF PO4 PID	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description	O M O O	100 1 1 200		
Not Used M Not Used Not Used Not Used	040 050 060 070 080	SLN PRF PO4 PID MEA	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements	O M O O	100 1 1 200 40		
Not Used M Not Used Not Used Not Used Not Used	040 050 060 070 080 090	SLN PRF PO4 PID MEA PWK	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork	O M O O O	100 1 1 200 40 25		
Not Used M Not Used Not Used Not Used Not Used	040 050 060 070 080 090 100	SLN PRF PO4 PID MEA PWK PKG	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading	O M O O O O	100 1 1 200 40 25 25		
Not Used M Not Used Not Used Not Used Not Used Not Used Not Used	040 050 060 070 080 090 100	SLN PRF PO4 PID MEA PWK PKG TD1	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading Carrier Details (Quantity and Weight) Carrier Details (Routing Sequence/Transit	O M O O O O O	100 1 1 200 40 25 25 20		
Not Used M Not Used	040 050 060 070 080 090 100 110 120	SLN PRF PO4 PID MEA PWK PKG TD1 TD5	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading Carrier Details (Quantity and Weight) Carrier Details (Routing Sequence/Transit Time)	O M O O O O O O	100 1 1 200 40 25 25 20 12		
Not Used M Not Used	040 050 060 070 080 090 100 110 120	SLN PRF PO4 PID MEA PWK PKG TD1 TD5	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading Carrier Details (Quantity and Weight) Carrier Details (Routing Sequence/Transit Time) Carrier Details (Equipment) Carrier Details (Special Handling, or	O M O O O O O O O	100 1 1 200 40 25 25 20 12		
Not Used M Not Used	040 050 060 070 080 090 100 110 120	SLN PRF PO4 PID MEA PWK PKG TD1 TD5 TD3 TD4	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading Carrier Details (Quantity and Weight) Carrier Details (Routing Sequence/Transit Time) Carrier Details (Equipment) Carrier Details (Special Handling, or Hazardous Materials, or Both)	O M O O O O O O O	100 1 1 200 40 25 25 20 12 12		
Not Used M Not Used	040 050 060 070 080 090 100 110 120 130 140	SLN PRF PO4 PID MEA PWK PKG TD1 TD5 TD3 TD4 REF	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading Carrier Details (Quantity and Weight) Carrier Details (Routing Sequence/Transit Time) Carrier Details (Equipment) Carrier Details (Special Handling, or Hazardous Materials, or Both) Reference Numbers	O M O O O O O O O	100 1 1 200 40 25 25 20 12 12 5	200	
Not Used M Not Used	040 050 060 070 080 090 100 110 120 130 140	SLN PRF PO4 PID MEA PWK PKG TD1 TD5 TD3 TD4 REF	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading Carrier Details (Quantity and Weight) Carrier Details (Routing Sequence/Transit Time) Carrier Details (Equipment) Carrier Details (Special Handling, or Hazardous Materials, or Both) Reference Numbers Administrative Communications Contact	O M O O O O O O O	100 1 1 200 40 25 25 20 12 12 5	200	
Not Used M Not Used	040 050 060 070 080 090 100 110 120 130 140	SLN PRF PO4 PID MEA PWK PKG TD1 TD5 TD3 TD4 REF PER	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading Carrier Details (Quantity and Weight) Carrier Details (Routing Sequence/Transit Time) Carrier Details (Equipment) Carrier Details (Special Handling, or Hazardous Materials, or Both) Reference Numbers Administrative Communications Contact LOOP ID - CLD	O M O O O O O O O O	100 1 1 200 40 25 25 20 12 12 5 200 3	200	
Not Used M Not Used	040 050 060 070 080 090 100 110 120 130 140 150 160	SLN PRF PO4 PID MEA PWK PKG TD1 TD5 TD3 TD4 REF PER	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading Carrier Details (Quantity and Weight) Carrier Details (Routing Sequence/Transit Time) Carrier Details (Equipment) Carrier Details (Special Handling, or Hazardous Materials, or Both) Reference Numbers Administrative Communications Contact LOOP ID - CLD Load Detail	O M O O O O O O O O O	100 1 1 200 40 25 25 20 12 12 5 200 3	200	
Not Used M Not Used	040 050 060 070 080 090 100 110 120 130 140 150 160	SLN PRF PO4 PID MEA PWK PKG TD1 TD5 TD3 TD4 REF PER CLD REF	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading Carrier Details (Quantity and Weight) Carrier Details (Routing Sequence/Transit Time) Carrier Details (Equipment) Carrier Details (Special Handling, or Hazardous Materials, or Both) Reference Numbers Administrative Communications Contact LOOP ID - CLD Load Detail Reference Numbers	O M O O O O O O O O O O	100 1 1 200 40 25 25 20 12 12 5 200 3 1 200	200	
Not Used M Not Used	040 050 060 070 080 090 100 110 120 130 140 150 160	SLN PRF PO4 PID MEA PWK PKG TD1 TD5 TD3 TD4 REF PER CLD REF MAN	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading Carrier Details (Quantity and Weight) Carrier Details (Routing Sequence/Transit Time) Carrier Details (Equipment) Carrier Details (Special Handling, or Hazardous Materials, or Both) Reference Numbers Administrative Communications Contact LOOP ID - CLD Load Detail Reference Numbers Marks and Numbers	O M O O O O O O O O O O O O O O O O O O	100 1 1 200 40 25 25 20 12 12 5 200 3 1 200 10	200	
Not Used M Not Used	040 050 060 070 080 090 100 110 120 130 140 150 160 170 180 190 200	SLN PRF PO4 PID MEA PWK PKG TD1 TD5 TD3 TD4 REF PER CLD REF MAN DTM	Subline Item Detail Purchase Order Reference Item Physical Details Product/Item Description Measurements Paperwork Marking, Packaging, Loading Carrier Details (Quantity and Weight) Carrier Details (Routing Sequence/Transit Time) Carrier Details (Equipment) Carrier Details (Special Handling, or Hazardous Materials, or Both) Reference Numbers Administrative Communications Contact LOOP ID - CLD Load Detail Reference Numbers Marks and Numbers Date/Time/Period	O M O O O O O O O O O O O O O O O O O O	100 1 1 1 200 40 25 25 20 12 12 5 200 3 1 200 10 10	200	

Not Hand	220	NO	Additional Name Information	0	2	I
Not Used Not Used	230 240	N2 N3	Address Information	0	2	
Not Used	250	N4	Geographic Location	0	1	
Not Used	260	REF	Reference Numbers	0	12	
Not Used	270	PER	Administrative Communications Contact	0	3	
	280	FOB			3 1	
Not Used			F.O.B. Related Instructions	0		
Not Used	290	SDQ	Destination Quantity	О	50	
Not Used	300	ETD	Excess Transportation Detail	О	1	
Not Used	310	CUR	Currency	О	1	
Not Used	320	ITA	Allowance, Charge or Service	O	10	
			LOOP ID - HL		·	200000
M	010	HL	Hierarchical Level	M	1	c3
M	020	LIN	Item Identification	M	1	
M	030	SN1	Item Detail (Shipment)	M	1	
Not Used	040	SLN	Subline Item Detail	O	100	
M	050	PRF	Purchase Order Reference	M	1	
Not Used	060	PO4	Item Physical Details	O	1	
Not Used	070	PID	Product/Item Description	O	200	
	080	MEA	Measurements	O	40	
Not Used	090	PWK	Paperwork	O	25	
Not Used	100	PKG	Marking, Packaging, Loading	O	25	
Not Used	110	TD1	Carrier Details (Quantity and Weight)	O	20	
Not Used	120	TD5	Carrier Details (Routing Sequence/Transit Time)	О	12	
Not Used	130	TD3	Carrier Details (Equipment)	O	12	
Not Used	140	TD4	Carrier Details (Special Handling, or Hazardous Materials, or Both)	О	5	
	150	REF	Reference Numbers	O	200	
	150	REF	Reference Numbers	O	200	
Not Used	160	PER	Administrative Communications Contact	O	3	
			LOOP ID - CLD			200
	170	CLD	Load Detail	O	1	
	180	REF	Reference Numbers	O	200	
Not Used	190	MAN	Marks and Numbers	0	10	
Not Used	200	DTM	Date/Time/Period	O	10	
Not Used	210	FOB	F.O.B. Related Instructions	O	1	
			LOOP ID - N1			200
Not Used	220	N1	Name	O	1	
Not Used	230	N2	Additional Name Information	O	2	
Not Used	240	N3	Address Information	O	2	
Not Used	250	N4	Geographic Location	O	1	
Not Used	260	REF	Reference Numbers	O	12	
Not Used	270	PER	Administrative Communications Contact	O	3	
Not Used	280	FOB	F.O.B. Related Instructions	O	1	
Not Used	290	SDQ	Destination Quantity	O	50	
Not Used	300	ETD	Excess Transportation Detail	0	1	
1.50 0500	200	210		~	1	

Not Used	310	CUR	Currency	O	1
Not Used	320	ITA	Allowance, Charge or Service	O	10

Summary:

	Pos.	Seg.		Req.		Loop	Notes and
	<u>No.</u>	<u>ID</u>	<u>Name</u>	Des.	Max.Use	Repeat	Comments
M	010	CTT	Transaction Totals	M	1		n1
M	020	SE	Transaction Set Trailer	M	1		

Transaction Set Notes

1. Number of line items (CTT01) is the accumulation of the number of HL segments. If used, hash total (CTT02) is the sum of the value of units shipped (SN102) for each SN1 segment.

Transaction Set Comments

- 1. The HL segment is the only mandatory segment within the HL loop, and by itself, the HL segment has no meaning.
- 2. The HL segment is the only mandatory segment within the HL loop, and by itself, the HL segment has no meaning.
- 3. The HL segment is the only mandatory segment within the HL loop, and by itself, the HL segment has no meaning.

Segment: ST Transaction Set Header

Position: 010

Loop:

Level: Heading Usage: Mandatory

Max Use: 1

Purpose: To indicate the start of a transaction set and to assign a control number

Syntax Notes: Semantic Notes:

Comments: 1 The transaction set identifier (ST01) is intended for use by the translation

routines of the interchange partners to select the appropriate transaction set

definition (e.g., 810 selects the invoice transaction set).

M	Ref. Des. ST01	Data Element 143		ı Set Identifier Code		ributes ID 3/3
			Code unique	ely identifying a Transaction Set		
			856	X12.10 Ship Notice/Manifest		
M	ST02	329	Transaction	n Set Control Number	M	AN 4/9
			Identifying of	control number assigned by the originator for	a tran	saction set.

Segment: BSN Beginning Segment for Ship Notice

Position: 020

Loop:

Level: Heading Usage: Mandatory

Max Use: 1

Purpose: To transmit identifying numbers, dates, and other basic data relating to the

transaction set

Syntax Notes:

Semantic Notes:

Comments: 1 BSN03 is the date the shipment transaction set is created.

2 BSN04 is the time the shipment transaction set is created.

Data Element Summary

	Ref.	Data						
	Des.	Element	<u>Name</u>	Att	<u>ributes</u>			
\mathbf{M}	BSN01	353	Transaction Set Purpose Code	\mathbf{M}	ID 2/2			
			Code identifying purpose of transaction set					
			00 Original					
M	BSN02	396	Shipment Identification	M	AN 2/30			
			A unique control number assigned by the original shipper to specific shipment	A unique control number assigned by the original shipper to identify a specific shipment				
			ASN number. Unique supplier assigned number that is not one year. JCI recomends using the packing slip number.	t rep	eated within			
M	BSN03	373	Date	M	DT 6/6			
			Date (YYMMDD)					
			Date ASN was created. YYMMDD					
M	BSN04	337	Time	M	TM 4/6			
			Time expressed in 24-hour clock time (HHMMSS) (Time through 235959)	range	e: 000000			
			Time ASN was created. HHMM					
X	BSN05	1005	Hierarchical Structure Code	O	ID 4/4			
			Code indicating the hierarchical application structure of a t	rans	action set			

Code indicating the hierarchical application structure of a transaction set that utilizes the HL segment to define the structure of the transaction set Refer to 003020 Data Element Dictionary for acceptable code values.

Segment: DTM Date/Time/Period

Position: 040

Loop:

Level: Heading Usage: Optional Max Use: 10

Purpose: To specify pertinent dates and times

Syntax Notes: 1 At least one of DTM02 or DTM03 is required.

Semantic Notes:

Comments:

	Ref. <u>Des.</u>	Data Element	Name	·	Δtt	<u>ributes</u>	
M	DTM01	374	Date/Time Qu	ıalifier		ID 3/3	
			Code specifyir	ng type of date or time, or both date and time	e		
			011	Shipped			
			017	Estimated Delivery			
	DTM02	373	Date		X	DT 6/6	
			Date (YYMM)	DD)			
			YYMMDD				
	DTM03	337	Time		X	TM 4/6	
			Time expressed in 24-hour clock time (HHMMSS) (Time range: 00000 through 235959)				
			ННММ				
X	DTM04	623	Time Code		0	ID 2/2	
			Code identifying the time. In accordance with International Standards Organization standard 8601, time can be specified by a + or - and an indication in hours in relation to Universal Time Coordinate (UTC) time; since + is a restricted character, + and - are substituted by P and M in the codes that follow				
			Refer to 00302	20 Data Element Dictionary for acceptable of	ode	values.	
X	DTM05	624	Century		O	N0 2/2	
			The first two c	haracters in the designation of the year (CC	YY)		

Segment: HL Hierarchical Level

Position: 010

Loop: HL Mandatory

Level: Detail
Usage: Mandatory

Max Use: 1

Purpose: To identify dependencies among and the content of hierarchically related groups of

data segments

Syntax Notes:

Semantic Notes:

Comments:

- 1 The HL segment defines a top-down/left-right ordered structure.
- 2 HL01 shall contain a unique alphanumeric number for each occurrence of the HL segment in the transaction set. For example, HL01 could be used to indicate the number of occurrences of the HL segment, in which case the value of HL01 would be "1" for the initial HL segment and would be incremented by one in each subsequent HL segment within the transaction.
- 3 HL02 identifies the hierarchical ID number of the HL segment to which the current HL segment is subordinate.
- 4 HL03 indicates the context of the series of segments following the current HL segment up to the next occurrence of an HL segment in the transaction. For example, HL03 is used to indicate that subsequent segments in the HL loop form a logical grouping of data referring to shipment, order, or item-level information.
- 5 HL04 indicates whether or not there are subordinate (or child) HL segments related to the current HL segment.

Notes: Shipment Level

	Ref.	Data	·		
	<u>Des.</u>	Element	<u>Name</u>	<u>Att</u>	<u>ributes</u>
M	HL01	628	Hierarchical ID Number	M	AN 1/12
			A unique number assigned by the sender to identify a part segment in a hierarchical structure	icula	r data
	HL02	734	Hierarchical Parent ID Number	O	AN 1/12
			Identification number of the next higher hierarchical data data segment being described is subordinate to	segm	ent that the
M	HL03	735	Hierarchical Level Code	M	ID 1/2
			Code defining the characteristic of a level in a hierarchica	l stru	cture
			S Shipment		
	HL04	736	Hierarchical Child Code	O	ID 1/1
			Code indicating whether if there are hierarchical child data subordinate to the level being described.	a seg	ments
			Refer to 003020 Data Element Dictionary for acceptable of	ode	values.

Segment: MEA Measurements

Position: 080

Loop: HL Mandatory

Level: Detail
Usage: Mandatory

Max Use: 40

Purpose: To specify physical measurements, including dimension tolerances, weights and

counts.

Syntax Notes: 1 At least one of MEA03 MEA05 MEA06 or MEA08 is required.

If MEA03 is present, then MEA04 is required.
If MEA05 is present, then MEA04 is required.
If MEA06 is present, then MEA04 is required.

5 If MEA07 is present, then at least one of MEA03 MEA05 or MEA06 is required.

6 Only one of MEA08 or MEA03 may be present.

Semantic Notes:

Comments: 1 When citing dimensional tolerances, any measurement requiring a sign (+ or -),

or any measurement where a positive (+) value cannot be assumed, use MEA05

as the negative (-) value and MEA06 as the positive (+) value.

Ref.	Data		·			
Des.	Element	<u>Name</u>		Att	<u>ributes</u>	
MEA01	737	Measurem	ent Reference ID Code	O	ID 2/2	
		Code speci	fying the application of physical measurement	cited		
		PD	Physical Dimensions			
MEA02	738	Measurem	ent Qualifier	0	ID 1/3	
		Code ident	Code identifying the type of measurement.			
		G	Gross Weight			
		N	Actual Net Weight			
MEA03	739	Measurem	ent Value	X	R 1/10	
		The value of	of the measurement			
MEA04	355	Unit or Ba	sis for Measurement Code	X	ID 2/2	
		Code ident	fying the basic unit of measurement.			
		LB	Pound			
MEA05	740	Range Min	nimum	X	R 1/10	
		The value s	specifying the minimum of the measurement ra	nge		
MEA06	741	Range Ma	ximum	X	R 1/10	
		The value s	specifying the maximum of the measurement ra	ange		
MEA07	935	Measurem	ent Significance Code	O	ID 2/2	
		Code used	to benchmark, qualify or further define a meas	urem	ent value	
		Refer to 00	3020 Data Element Dictionary for acceptable	code	values.	
MEA08	936	Measurem	ent Attribute Code	X	ID 2/2	

Code used to express an attribute response when a numeric measurement value cannot be determined

Refer to 003020 Data Element Dictionary for acceptable code values.

MEA09 752 Surface/Layer/Position Code

O ID 2/2

Code indicating the product surface, layer or position that is being described

Refer to 003020 Data Element Dictionary for acceptable code values.

Segment: TD1 Carrier Details (Quantity and Weight)

Position: 110

Loop: HL Mandatory

Level: Detail
Usage: Mandatory

Max Use: 20

Purpose: To specify the transportation details relative to commodity, weight, and quantity

Syntax Notes: 1 If TD101 is present, then TD102 is required.

2 If TD103 is present, then TD104 is required.

3 If TD106 is present, then TD107 is required.

Semantic Notes:

Comments:

	Ref.	Data	·					
	Des.	Element	<u>Name</u>	<u>Att</u>	<u>ributes</u>			
	TD101	103	Packaging Code	0	AN 5/5			
			Code identifying the type of packaging; Part 1: Packaging l	Forn	n, Part 2:			
			Packaging Material					
			Refer to 003020 Data Element Dictionary for acceptable code values.					
	TD102	80	Lading Quantity	X	N0 1/7			
			Number of units (pieces) of the lading commodity					
X	TD103	23	Commodity Code Qualifier	\mathbf{o}	ID 1/1			
			Code identifying the commodity coding system used for Commodity Code					
			Refer to 003020 Data Element Dictionary for acceptable code values.					
X	TD104	22	Commodity Code	X	AN 1/16			
			Code describing a commodity or group of commodities					
X	TD105	79	Lading Description	O	AN 1/50			
			Description of an item as required for rating and billing pu	rpos	es			
X	TD106	187	Weight Qualifier	\mathbf{o}	ID 1/2			
			Code defining the type of weight					
			Refer to 003020 Data Element Dictionary for acceptable co	ode '	values.			
X	TD107	81	Weight	X	R 1/8			
			Numeric value of weight					
X	TD108	355	Unit or Basis for Measurement Code	O	ID 2/2			
			Code identifying the basic unit of measurement.					
			Refer to 003020 Data Element Dictionary for acceptable co	ode y	values.			

 $Segment: \qquad TD5 \ \ Carrier \ Details \ (Routing \ Sequence/Transit \ Time)$

Position: 120

Loop: HL Mandatory

Level: Detail
Usage: Mandatory

Max Use: 12

Purpose: To specify the carrier and sequence of routing and provide transit time information

Syntax Notes: 1 At least one of TD502 TD504 or TD505 is required.

2 If TD502 is present, then TD503 is required.
3 If TD507 is present, then TD508 is required.
4 If TD510 is present, then TD511 is required.

Semantic Notes:

Comments:

1 When specifying a routing sequence to be used for the shipment movement in lieu of specifying each carrier within the movement, use TD502 to identify the party responsible for defining the routing sequence, and use TD503 to identify the actual routing sequence, specified by the party identified in TD502.

Data Element Summary

Ref.	Data		•		
Des.	Element	<u>Name</u>		Att	<u>ributes</u>
TD501	133	Routing Sequence	e Code	O	ID 1/2
		Code describing th	he relationship of a carrier to a specific s	hipm	nent
		movement			
		В	Origin/Delivery Carrier (Any Mode)		
TD502	66	Identification Co	de Qualifier	X	ID 1/2
		Code designating Identification Cod	the system/method of code structure used le (67)	d for	
		2	Standard Carrier Alpha Code (SCAC)		
TD503	67	Identification Co	de	X	AN 2/17
		Code identifying a	a party.		
TD504	91	Transportation N	Method/Type Code	X	ID 1/2
		Code specifying th	he method or type of transportation for th	ne sh	ipment
		A	Air		
		C	Consolidation		
		M	Motor (Common Carrier)		
		R	Rail		
TD505	387	Routing		X	AN 1/35
		Free-form descrip the originating car	tion of the routing or requested routing for rier's identity	or sh	ipment, or
TD506	368	Shipment/Order	Status Code	O	ID 2/2
		_	ne status of an order or shipment or the divergent the quantity ordered and the quantity	-	

line item or transaction

			Refer to 003020 Data Element Dictionary for acceptable	r acceptable code values.		
X	TD507	309	Location Qualifier	O	ID 1/2	
			Code identifying type of location			
			Refer to 003020 Data Element Dictionary for acceptable	code	values.	
X	TD508	310	Location Identifier	X	AN 1/25	
			Code which identifies a specific location			
	TD509	731	Transit Direction Code	O	ID 2/2	
			The point of origin and point of direction			
			Refer to 003020 Data Element Dictionary for acceptable	code	values.	
	TD510	732	Transit Time Direction Qualifier	O	ID 2/2	
			Code specifying the value of time used to measure the transit time			
			Refer to 003020 Data Element Dictionary for acceptable	for acceptable code va		
	TD511	733	Transit Time	X	R 1/4	
			The numeric amount of transit time			

Segment: TD3 Carrier Details (Equipment)

Position: 130

Loop: HL Mandatory

Level: Detail
Usage: Mandatory

Max Use: 12

Purpose: To specify transportation details relating to the equipment used by the carrier

Syntax Notes: 1 If TD302 is present, then TD303 is required.

2 If TD304 is present, then both TD305 and TD306 are required.

Semantic Notes:

Comments:

Data Element Summary

			Data Element Summary		
	Ref.	Data			
	Des.	Element	<u>Name</u>	Att	<u>ributes</u>
M	TD301	40	Equipment Description Code	\mathbf{M}	ID 2/2
			Code identifying type of equipment used for shipment		
			TL Trailer (not otherwise specified)		
X	TD302	206	Equipment Initial	O	AN 1/4
			Prefix or alphabetic part of an equipment unit's identifying	g nun	nber
	TD303	207	Equipment Number	X	AN 1/10
			Sequencing or serial part of an equipment unit's identifyin numeric form for equipment number is preferred)	g nui	mber (pure
	TD304	187	Weight Qualifier	0	ID 1/2
			Code defining the type of weight		
			Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
	TD305	81	Weight	X	R 1/8
			Numeric value of weight		
	TD306	355	Unit or Basis for Measurement Code	X	ID 2/2
			Code identifying the basic unit of measurement.		
			Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
	TD307	102	Ownership Code	0	ID 1/1
			Code indicating the relationship of equipment to carrier.		
			Refer to 003020 Data Element Dictionary for acceptable of	ende :	values

Refer to 003020 Data Element Dictionary for acceptable code values.

Segment: TD4 Carrier Details (Special Handling, or Hazardous Materials, or Both)

Position: 140

Loop: HL Mandatory

Level: Detail Usage: Optional

Max Use: 5

Purpose: To specify transportation special handling requirements, or hazardous materials

information, or both

Syntax Notes: 1 At least one of TD401 TD402 or TD404 is required.

2 If TD402 is present, then TD403 is required.

Semantic Notes:

Comments:

Ref.	Data			
Des.	Element	<u>Name</u>	Att	<u>ributes</u>
TD401	152	Special Handling Code	X	ID 2/3
		Code specifying special transportation handling instruction	ns	
		Refer to 003020 Data Element Dictionary for acceptable of	code	values.
TD402	208	Hazardous Material Code Qualifier	X	ID 1/1
		Code which qualifies the Hazardous Material Class Code	(209))
		Refer to 003020 Data Element Dictionary for acceptable of	code	values.
TD403	209	Hazardous Material Class Code	X	AN 2/4
		Code specifying the kind of hazard for a material		
TD404	352	Description	X	AN 1/80
		A free-form description to clarify the related data element content	s and	l their

Segment: **REF** Reference Numbers

Position: 150

Loop: HL Mandatory

Level: Detail
Usage: Mandatory

Max Use: 200

Purpose: To specify identifying numbers.

Syntax Notes: 1 At least one of REF02 or REF03 is required.

Semantic Notes:

Comments:

	Ref.	Data	·	
	Des.	Element	<u>Name</u>	Attributes
M	REF01	128	Reference Number Qualifier	M ID 2/2
			Code qualifying the Reference Number.	
			BM Bill of Lading Number	
	REF02	127	Reference Number	X AN 1/30
			Reference number or identification number as def Transaction Set, or as specified by the Reference	-
	REF03	352	Description	X AN 1/80
			A free-form description to clarify the related data content	elements and their

Segment: **REF** Reference Numbers

Position: 150

Loop: HL Mandatory

Level: Detail
Usage: Mandatory

Max Use: 200

Purpose: To specify identifying numbers.

Syntax Notes: 1 At least one of REF02 or REF03 is required.

Semantic Notes:

Comments:

	Ref.	Data		
	<u>Des.</u>	Element	<u>Name</u>	Attributes
M	REF01	128	Reference Number Qualifier	M ID 2/2
			Code qualifying the Reference Number.	
			PK Packing List Number	
	REF02	127	Reference Number	X AN 1/30
			Reference number or identification number as defined a Transaction Set, or as specified by the Reference Number	-
	REF03	352	Description	X AN 1/80
			A free-form description to clarify the related data element content	ents and their

Segment: N1 Name

Position: 220

Loop: N1 Mandatory

Level: Detail
Usage: Mandatory

Max Use: 1

Purpose: To identify a party by type of organization, name, and code

Syntax Notes: 1 At least one of N102 or N103 is required.

2 If either N103 or N104 is present, then the other is required.

Semantic Notes:

Comments: 1 This segment, used alone, provides the most efficient method of providing

organizational identification. To obtain this efficiency the "ID Code" (N104) must provide a key to the table maintained by the transaction processing party.

	Ref.	Data				
	<u>Des.</u>	Element	<u>Name</u>		Att	<u>ributes</u>
M	N101	98	Entity Identifier (Code	\mathbf{M}	ID 2/2
			Code identifying a	n organizational entity or a physical loca	ation	
			SF	Ship From		
			ST	Ship To		
X	N102	93	Name		X	AN 1/35
			Free-form name			
	N103	66	Identification Cod	le Qualifier	X	ID 1/2
			Code designating to Identification Code	he system/method of code structure use e (67)	d for	
			1	Dun and Bradstreet (Credit Reporting)) (DU	JNS)
			01			
	N104	67	Identification Cod	le	X	AN 2/17
			Code identifying a	party.		
			DUNS Number			

Segment: N2 Additional Name Information

Position: 230

Loop: N1 Mandatory

Level: Detail
Usage: Optional

Max Use: 2

Purpose: To specify additional names or those longer than 35 characters in length

Syntax Notes: Semantic Notes: Comments:

	Ref.	Data		
	Des.	Element	<u>Name</u>	<u>Attributes</u>
M	N201	93	Name	M AN 1/35
			Free-form name	
	N202	93	Name	O AN 1/35
			Free-form name	

Segment: HL Hierarchical Level

Position: 010

Loop: HL Optional

Level: Detail
Usage: Optional

Max Use: 1

Purpose: To identify dependencies among and the content of hierarchically related groups of

data segments

Syntax Notes:

Semantic Notes:

Comments:

- 1 The HL segment defines a top-down/left-right ordered structure.
- 2 HL01 shall contain a unique alphanumeric number for each occurrence of the HL segment in the transaction set. For example, HL01 could be used to indicate the number of occurrences of the HL segment, in which case the value of HL01 would be "1" for the initial HL segment and would be incremented by one in each subsequent HL segment within the transaction.
- 3 HL02 identifies the hierarchical ID number of the HL segment to which the current HL segment is subordinate.
- 4 HL03 indicates the context of the series of segments following the current HL segment up to the next occurrence of an HL segment in the transaction. For example, HL03 is used to indicate that subsequent segments in the HL loop form a logical grouping of data referring to shipment, order, or item-level information.
- 5 HL04 indicates whether or not there are subordinate (or child) HL segments related to the current HL segment.

Notes: Order Level - Primary Metals ONLY

			,		
	Ref.	Data			
	<u>Des.</u>	Element	<u>Name</u>	<u>Att</u>	<u>ributes</u>
M	HL01	628	Hierarchical ID Number	M	AN 1/12
			A unique number assigned by the sender to identify a partisegment in a hierarchical structure	cula	r data
	HL02	734	Hierarchical Parent ID Number	0	AN 1/12
			Identification number of the next higher hierarchical data s data segment being described is subordinate to	egm	ent that the
M	HL03	735	Hierarchical Level Code	M	ID 1/2
			Code defining the characteristic of a level in a hierarchical	stru	cture
			O Order		
	HL04	736	Hierarchical Child Code	O	ID 1/1
			Code indicating whether if there are hierarchical child data subordinate to the level being described.	ı seg	ments
			Refer to 003020 Data Element Dictionary for acceptable co	ode '	values.

Segment: LIN Item Identification

Position: 020

Loop: HL Optional

Level: Detail
Usage: Mandatory

Max Use: 1

Purpose: To specify basic item identification data

Syntax Notes: 1 If LIN04 is present, then LIN05 is required.

- 2 If LIN06 is present, then LIN07 is required.
- 3 If LIN08 is present, then LIN09 is required.
- 4 If LIN10 is present, then LIN11 is required.
- 5 If LIN12 is present, then LIN13 is required.
- 6 If LIN14 is present, then LIN15 is required.
- 7 If LIN16 is present, then LIN17 is required.
- 7 If Livio is present, then Livi7 is required.
- 8 If LIN18 is present, then LIN19 is required.
- 9 If LIN20 is present, then LIN21 is required.
- **10** If LIN22 is present, then LIN23 is required.
- 11 If LIN24 is present, then LIN25 is required.12 If LIN26 is present, then LIN27 is required.
- 13 If LIN28 is present, then LIN29 is required.
- **14** If LIN30 is present, then LIN31 is required.

Semantic Notes:

Comments:

- 1 See the Data Dictionary for a complete list of ID's.
- 2 LIN01 is the line item identification
- 3 LIN02 through LIN31 provide for fifteen (15) different product/service ID's for each item. For Example: Case, Color, Drawing No., UPC No., ISBN No., Model No., SKU.

	Ref.	Data			
	Des.	Element	<u>Name</u>	Att	<u>ributes</u>
X	LIN01	350	Assigned Identification	0	AN 1/11
			Alphanumeric characters assigned for differentiation within set	n a t	ransaction
M	LIN02	235	Product/Service ID Qualifier	M	ID 2/2
			Code identifying the type/source of the descriptive number Product/Service ID (234)	s use	d in
			BP Buyer's Part Number		
M	LIN03	234	Product/Service ID	M	AN 1/20
			Identifying number for a product or service		
	LIN04	235	Product/Service ID Qualifier	O	ID 2/2
			Code identifying the type/source of the descriptive number Product/Service ID (234)	t use	d in
			Refer to 003020 Data Element Dictionary for acceptable c	ode '	values.

LIN05	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN06	235	Product/Service ID Qualifier	o	ID 2/2
		Code identifying the type/source of the descriptive number Product/Service ID (234)	use	d in
		Refer to 003020 Data Element Dictionary for acceptable co	ode	values.
LIN07	234	Product/Service ID	\mathbf{X}	AN 1/30
		Identifying number for a product or service		
LIN08	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive number Product/Service ID (234)	use	d in
		Refer to 003020 Data Element Dictionary for acceptable co	ode	values.
LIN09	234	Product/Service ID	\mathbf{X}	AN 1/30
		Identifying number for a product or service		
LIN10	235	Product/Service ID Qualifier	\mathbf{o}	ID 2/2
		Code identifying the type/source of the descriptive number Product/Service ID (234)	use	d in
		Refer to 003020 Data Element Dictionary for acceptable co	ode	values.
LIN11	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN12	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive number Product/Service ID (234)	use	d in
		Refer to 003020 Data Element Dictionary for acceptable co	ode	values.
LIN13	234	Product/Service ID	\mathbf{X}	AN 1/30
		Identifying number for a product or service		
LIN14	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive number Product/Service ID (234)	use	d in
		Refer to 003020 Data Element Dictionary for acceptable co	ode	values.
LIN15	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN16	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive number Product/Service ID (234)	use	d in
		Refer to 003020 Data Element Dictionary for acceptable co	ode	values.
LIN17	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN18	235	Product/Service ID Qualifier	0	ID 2/2
		Code identifying the type/source of the descriptive number Product/Service ID (234)	use	d in
		Refer to 003020 Data Element Dictionary for acceptable co	ode	values.

LIN19	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN20	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	d in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN21	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN22	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	d in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN23	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN24	235	Product/Service ID Qualifier	0	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	d in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN25	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN26	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	d in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN27	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN28	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	d in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN29	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN30	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	d in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN31	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		

Segment: SN1 Item Detail (Shipment)

Position: 030

Loop: HL Optional

Level: Detail
Usage: Mandatory

Max Use: 1

Purpose: To specify line-item detail relative to shipmentSyntax Notes: 1 If SN105 is present, then SN106 is required.

Semantic Notes:

Comments: 1 SN101 is the ship notice line item identification.

2 SN103 defines the unit of measurement for both SN102 and SN104.

	T	-	Dava Element Summary		
	Ref.	Data			
	<u>Des.</u>	Element	<u>Name</u>	-	<u>ributes</u>
X	SN101	350	Assigned Identification	O	AN 1/11
			Alphanumeric characters assigned for differentiation with set	in a t	ransaction
M	SN102	382	Number of Units Shipped	M	R 1/10
			Numeric value of units shipped in manufacturer's shipping item or transaction set	unit	s for a line
M	SN103	355	Unit or Basis for Measurement Code	M	ID 2/2
			Code identifying the basic unit of measurement.		
			24 Theoretical Pounds		
	SN104	646	Quantity Shipped to Date	0	R 1/9
			Number of units shipped to date		
X	SN105	330	Quantity Ordered	0	R 1/9
			Quantity ordered		
X	SN106	355	Unit or Basis for Measurement Code	X	ID 2/2
			Code identifying the basic unit of measurement.		
			Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
	SN107	728	Returnable Container Load Make-Up Code	O	ID 1/2
			Code identifying the load make-up of the returnable conta shipment	iners	in the
			Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
	SN108	668	Line Item Status Code	O	ID 2/2
			Code specifying the action taken by the seller on a line iter the buyer	m rec	quested by
			Refer to 003020 Data Element Dictionary for acceptable of	ode	values.

Segment: PRF Purchase Order Reference

Position: 050

Loop: HL Optional

Level: Detail
Usage: Mandatory

Max Use: 1

Purpose: To provide reference to a specific purchase order

Syntax Notes: Semantic Notes: Comments:

	Ref.	Data			
	Des.	Element	<u>Name</u>	<u>Att</u>	<u>ributes</u>
M	PRF01	324	Purchase Order Number	M	AN 1/22
			Identifying number for Purchase Order assigned by the or	derer	/purchaser
X	PRF02	328	Release Number	0	AN 1/30
			Number identifying a release against a Purchase Order proby the parties involved in the transaction	eviou	sly placed
X	PRF03	327	Change Order Sequence Number	0	AN 1/8
			Number assigned by the orderer identifying a specific chato a previously transmitted transaction set	nge c	or revision
X	PRF04	323	Purchase Order Date	0	DT 6/6
			Date assigned by the purchaser to Purchase Order		
X	PRF05	350	Assigned Identification	0	AN 1/11
			Alphanumeric characters assigned for differentiation with set	in a t	ransaction
X	PRF06	367	Contract Number	0	AN 1/30
			Contract number		

Segment: CLD Load Detail

Position: 170

Loop: CLD Optional

Level: Detail
Usage: Optional
Max Use: 1

Purpose: To specify the number of material loads shipped

Syntax Notes: Semantic Notes:

Comments: 1 The CLD data segment may be used to provide information to aid in the preparation of move tags and/or bar coded labels.

2 CLD05, "Unit of Measure Code," is used to dimension the value given in CLD04, "Size."

	Ref.	Data	·				
	<u>Des.</u>	Element	<u>Name</u>	Att	<u>ributes</u>		
M	CLD01	622	Number of Loads	M	N0 1/5		
			Number of customer-defined loads shipped by the supplier	•			
M	CLD02	382	Number of Units Shipped	M	R 1/10		
			Numeric value of units shipped in manufacturer's shipping item or transaction set	unit	s for a line		
	CLD03	103	Packaging Code	O	AN 5/5		
			Code identifying the type of packaging; Part 1: Packaging Packaging Material	Forn	n, Part 2:		
			Refer to 003020 Data Element Dictionary for acceptable code values.				
	CLD04	357	Size	O	R 1/8		
			Size of supplier units in pack				
	CLD05	355	Unit or Basis for Measurement Code	O	ID 2/2		
			Code identifying the basic unit of measurement.				
			Refer to 003020 Data Element Dictionary for acceptable c	ode '	values.		

Segment: HL Hierarchical Level

Position: 010

Loop: HL Mandatory

Level: Detail
Usage: Mandatory

Max Use: 1

Purpose: To identify dependencies among and the content of hierarchically related groups of

data segments

Syntax Notes:

Semantic Notes:

Comments: 1 The HL segment defines a top-down/left-right ordered structure.

- 2 HL01 shall contain a unique alphanumeric number for each occurrence of the HL segment in the transaction set. For example, HL01 could be used to indicate the number of occurrences of the HL segment, in which case the value of HL01 would be "1" for the initial HL segment and would be incremented by one in each subsequent HL segment within the transaction.
- 3 HL02 identifies the hierarchical ID number of the HL segment to which the current HL segment is subordinate.
- 4 HL03 indicates the context of the series of segments following the current HL segment up to the next occurrence of an HL segment in the transaction. For example, HL03 is used to indicate that subsequent segments in the HL loop form a logical grouping of data referring to shipment, order, or item-level information.
- 5 HL04 indicates whether or not there are subordinate (or child) HL segments related to the current HL segment.

Notes: Item Level

	Ref.	Data			
	Des.	Element	<u>Name</u>	Att	<u>ributes</u>
M	HL01	628	Hierarchical ID Number	M	AN 1/12
			A unique number assigned by the sender to identify a partisegment in a hierarchical structure	cula	r data
	HL02	734	Hierarchical Parent ID Number	O	AN 1/12
			Identification number of the next higher hierarchical data s data segment being described is subordinate to	segm	ent that the
M	HL03	735	Hierarchical Level Code	M	ID 1/2
			Code defining the characteristic of a level in a hierarchical	stru	cture
			I Item		
	HL04	736	Hierarchical Child Code	O	ID 1/1
			Code indicating whether if there are hierarchical child data subordinate to the level being described.	seg	ments
			Refer to 003020 Data Element Dictionary for acceptable c	ode '	values.

Segment: LIN Item Identification

Position: 020

Loop: HL Mandatory

Level: Detail
Usage: Mandatory

Max Use: 1

Purpose: To specify basic item identification data

Syntax Notes: 1 If LIN04 is present, then LIN05 is required.

- 2 If LIN06 is present, then LIN07 is required.
- 3 If LIN08 is present, then LIN09 is required.
- 4 If LIN10 is present, then LIN11 is required.
- 5 If LIN12 is present, then LIN13 is required.
- 6 If LIN14 is present, then LIN15 is required.
- 7 If LIN16 is present, then LIN17 is required.
- 8 If LIN18 is present, then LIN19 is required.
- **9** If LIN20 is present, then LIN21 is required.
- 10 If LIN22 is present, then LIN23 is required.11 If LIN24 is present, then LIN25 is required.
- 12 If LIN26 is present, then LIN27 is required.
- 13 If LIN28 is present, then LIN29 is required.
- 14 If LIN30 is present, then LIN31 is required.

Semantic Notes:

Comments:

- See the Data Dictionary for a complete list of ID's.
- 2 LIN01 is the line item identification
- 3 LIN02 through LIN31 provide for fifteen (15) different product/service ID's for each item. For Example: Case, Color, Drawing No., UPC No., ISBN No., Model No., SKU.

	Ref.	Data			
	Des.	Element	<u>Name</u>	Att	<u>ributes</u>
X	LIN01	350	Assigned Identification	0	AN 1/11
			Alphanumeric characters assigned for differentiation within set	n a t	ransaction
M	LIN02	235	Product/Service ID Qualifier	M	ID 2/2
			Code identifying the type/source of the descriptive number Product/Service ID (234)	s use	d in
			BP Buyer's Part Number		
M	LIN03	234	Product/Service ID	M	AN 1/20
			Identifying number for a product or service		
	LIN04	235	Product/Service ID Qualifier	O	ID 2/2
			Code identifying the type/source of the descriptive number Product/Service ID (234)	t use	d in
			Refer to 003020 Data Element Dictionary for acceptable c	ode '	values.

LIN05	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN06	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numb Product/Service ID (234)	er use	d in
		Refer to 003020 Data Element Dictionary for acceptable	code	values.
LIN07	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN08	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numb Product/Service ID (234)	er use	d in
		Refer to 003020 Data Element Dictionary for acceptable	code	values.
LIN09	234	Product/Service ID	\mathbf{X}	AN 1/30
		Identifying number for a product or service		
LIN10	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numb Product/Service ID (234)	er use	d in
		Refer to 003020 Data Element Dictionary for acceptable	code	values.
LIN11	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN12	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numb Product/Service ID (234)	er use	ed in
		Refer to 003020 Data Element Dictionary for acceptable	code	values.
LIN13	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN14	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numb Product/Service ID (234)	er use	d in
		Refer to 003020 Data Element Dictionary for acceptable	code	values.
LIN15	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN16	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numb Product/Service ID (234)	er use	d in
		Refer to 003020 Data Element Dictionary for acceptable	code	values.
LIN17	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN18	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numb Product/Service ID (234)	er use	ed in
		Refer to 003020 Data Element Dictionary for acceptable	code	values.

LIN19	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN20	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	d in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN21	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN22	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	d in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN23	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN24	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	ed in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN25	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN26	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	d in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN27	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN28	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	ed in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN29	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		
LIN30	235	Product/Service ID Qualifier	O	ID 2/2
		Code identifying the type/source of the descriptive numbe Product/Service ID (234)	r use	ed in
		Refer to 003020 Data Element Dictionary for acceptable of	ode	values.
LIN31	234	Product/Service ID	X	AN 1/30
		Identifying number for a product or service		

Segment: SN1 Item Detail (Shipment)

Position: 030

Loop: HL Mandatory

Level: Detail
Usage: Mandatory

Max Use: 1

Purpose: To specify line-item detail relative to shipment
Syntax Notes: 1 If SN105 is present, then SN106 is required.

Semantic Notes:

Comments: 1 SN101 is the ship notice line item identification.

2 SN103 defines the unit of measurement for both SN102 and SN104.

			Data Element Summary		
	Ref.	Data			
	<u>Des.</u>	Element	<u>Name</u>	<u>Att</u>	<u>ributes</u>
X	SN101	350	Assigned Identification	0	AN 1/11
			Alphanumeric characters assigned for differentiation within set	n a t	ransaction
M	SN102	382	Number of Units Shipped	M	R 1/10
			Numeric value of units shipped in manufacturer's shipping item or transaction set	unit	s for a line
M	SN103	355	Unit or Basis for Measurement Code	M	ID 2/2
			Code identifying the basic unit of measurement.		
			CO for primary metals		
			Refer to 003020 Data Element Dictionary for acceptable c	ode '	values.
	SN104	646	Quantity Shipped to Date	O	R 1/9
			Number of units shipped to date		
			CUM quantity shipped for this model year, including this a	ASN	
	SN105	330	Quantity Ordered	0	R 1/9
			Quantity ordered		
	SN106	355	Unit or Basis for Measurement Code	X	ID 2/2
			Code identifying the basic unit of measurement.		
			Refer to 003020 Data Element Dictionary for acceptable c	ode '	values.
	SN107	728	Returnable Container Load Make-Up Code	O	ID 1/2
			Code identifying the load make-up of the returnable containshipment	iners	in the
			Refer to 003020 Data Element Dictionary for acceptable c	ode '	values.
	SN108	668	Line Item Status Code	O	ID 2/2
			Code specifying the action taken by the seller on a line iter the buyer	n rec	quested by
			Refer to 003020 Data Element Dictionary for acceptable c	ode '	values.

Segment: PRF Purchase Order Reference

Position: 050

Loop: HL Mandatory

Level: Detail
Usage: Mandatory

Max Use: 1

Purpose: To provide reference to a specific purchase order

Syntax Notes: Semantic Notes: Comments:

	Ref.	Data			
	Des.	Element	<u>Name</u>	Att	<u>ributes</u>
M	PRF01	324	Purchase Order Number	M	AN 1/22
			Identifying number for Purchase Order assigned by the order	derer	/purchaser
X	PRF02	328	Release Number	0	AN 1/30
			Number identifying a release against a Purchase Order preby the parties involved in the transaction	eviou	sly placed
X	PRF03	327	Change Order Sequence Number	O	AN 1/8
			Number assigned by the orderer identifying a specific charton a previously transmitted transaction set	nge o	or revision
X	PRF04	323	Purchase Order Date	O	DT 6/6
			Date assigned by the purchaser to Purchase Order		
X	PRF05	350	Assigned Identification	0	AN 1/11
			Alphanumeric characters assigned for differentiation with set	in a t	ransaction
X	PRF06	367	Contract Number	0	AN 1/30
			Contract number		

Segment: MEA Measurements

Position: 080

Loop: HL Mandatory

Level: Detail
Usage: Optional
Max Use: 40

Purpose: To specify physical measurements, including dimension tolerances, weights and

counts.

Syntax Notes: 1 At least one of MEA03 MEA05 MEA06 or MEA08 is required.

2 If MEA03 is present, then MEA04 is required.
3 If MEA05 is present, then MEA04 is required.
4 If MEA06 is present, then MEA04 is required.

5 If MEA07 is present, then at least one of MEA03 MEA05 or MEA06 is required.

6 Only one of MEA08 or MEA03 may be present.

Semantic Notes:

Comments: 1 When citing dimensional tolerances, any measurement requiring a sign (+ or -),

or any measurement where a positive (+) value cannot be assumed, use MEA05

as the negative (-) value and MEA06 as the positive (+) value.

Notes: Primary Metals ONLY

MEA*PD*WT*1231*01

	Ref.	Data			
	<u>Des.</u>	Element	<u>Name</u>	Att	<u>ributes</u>
	MEA01	737	Measurement Reference ID Code	O	ID 2/2
			Code specifying the application of physical measurement of	cited	
			PD Physical Dimensions		
	MEA02	738	Measurement Qualifier	O	ID 1/3
			Code identifying the type of measurement.		
			WT Weight		
	MEA03	739	Measurement Value	X	R 1/10
			The value of the measurement		
	MEA04	355	Unit or Basis for Measurement Code	X	ID 2/2
			Code identifying the basic unit of measurement.		
			O1 Actual Pounds		
X	MEA05	740	Range Minimum	X	R 1/10
			The value specifying the minimum of the measurement ran	ige	
X	MEA06	741	Range Maximum	\mathbf{X}	R 1/10
			The value specifying the maximum of the measurement ran	nge	
X	MEA07	935	Measurement Significance Code	O	ID 2/2
			Code used to benchmark, qualify or further define a measu	ırem	ent value
			Refer to 003020 Data Element Dictionary for acceptable c	ode	values.
X	MEA08	936	Measurement Attribute Code	\mathbf{X}	ID 2/2

Code used to express an attribute response when a numeric measurement value cannot be determined

Refer to 003020 Data Element Dictionary for acceptable code values.

X MEA09 752 Surface/Layer/Position Code

O ID 2/2

Code indicating the product surface, layer or position that is being described

Refer to 003020 Data Element Dictionary for acceptable code values.

Segment: **REF** Reference Numbers

Position: 150

Loop: HL Mandatory

Level: Detail
Usage: Optional
Max Use: 200

Purpose: To specify identifying numbers.

Syntax Notes: 1 At least one of REF02 or REF03 is required.

Semantic Notes:

Comments:

Notes: Primary Metals ONLY

	Ref.	Data		
	Des.	Element	<u>Name</u>	Attributes
M	REF01	128	Reference Number Qualifier	M ID 2/2
			Code qualifying the Reference Number.	
			HC Heat Code	
	REF02	127	Reference Number	X AN 1/30
			Reference number or identification number as defined f Transaction Set, or as specified by the Reference Numb	•
X	REF03	352	Description	X AN 1/80
			A free-form description to clarify the related data eleme content	nts and their

Segment: **REF** Reference Numbers

Position: 150

Loop: HL Mandatory

Level: Detail
Usage: Optional
Max Use: 200

Purpose: To specify identifying numbers.

Syntax Notes: 1 At least one of REF02 or REF03 is required.

Semantic Notes:

Comments:

Notes: Primary Metals ONLY

	Ref.	Data		
	Des.	Element	<u>Name</u>	<u>Attributes</u>
M	REF01	128	Reference Number Qualifier	M ID 2/2
			Code qualifying the Reference Number.	
			LS Bar-Coded Serial Number	
	REF02	127	Reference Number	X AN 1/30
			Reference number or identification number as de Transaction Set, or as specified by the Reference	*
X	REF03	352	Description	X AN 1/80
			A free-form description to clarify the related data content	elements and their

Segment: CLD Load Detail

Position: 170

Loop: CLD Optional

Level: Detail
Usage: Optional
Max Use: 1

Purpose: To specify the number of material loads shipped

Syntax Notes: Semantic Notes:

Comments: 1 The CLD data segment may be used to provide information to aid in the

preparation of move tags and/or bar coded labels.

2 CLD05, "Unit of Measure Code," is used to dimension the value given in CLD04, "Size."

	Ref.	Data	·		
	<u>Des.</u>	Element	<u>Name</u>	Att	<u>ributes</u>
M	CLD01	622	Number of Loads	M	N0 1/5
			Number of customer-defined loads shipped by the supplier	•	
M	CLD02	382	Number of Units Shipped	M	R 1/10
			Numeric value of units shipped in manufacturer's shipping item or transaction set	unit	s for a line
	CLD03	103	Packaging Code	O	AN 5/5
			Code identifying the type of packaging; Part 1: Packaging Packaging Material	Forn	n, Part 2:
			Refer to 003020 Data Element Dictionary for acceptable c	ode '	values.
X	CLD04	357	Size	O	R 1/8
			Size of supplier units in pack		
X	CLD05	355	Unit or Basis for Measurement Code	O	ID 2/2
			Code identifying the basic unit of measurement.		
			Refer to 003020 Data Element Dictionary for acceptable code values.		

Segment: **REF** Reference Numbers

Position: 180

Loop: CLD Optional

Level: Detail
Usage: Optional
Max Use: 200

Purpose: To specify identifying numbers.

Syntax Notes: 1 At least one of REF02 or REF03 is required.

Semantic Notes:

Comments:

	Ref.	Data		V	
	<u>Des.</u>	Element	<u>Name</u>	<u> </u>	<u>Attributes</u>
M	REF01	128	Reference Number Qualifier		M ID 2/2
			Code qualifying the Reference Number.		
			LS Bar-C	Coded Serial Number	
	REF02	127	Reference Number		X AN 1/30
			Reference number or identification number as defined for a particular Transaction Set, or as specified by the Reference Number Qualifier.		
	REF03	352	Description	2	X AN 1/80
			A free-form description to clarify the related data elements and their content		

Segment: CTT Transaction Totals

Position: 010

Loop:

Level: Summary Usage: Mandatory

Max Use: 1

Purpose: To transmit a hash total for a specific element in the transaction set

Syntax Notes: 1 If CTT03 is present, then CTT04 is required.

2 If CTT05 is present, then CTT06 is required.

Semantic Notes:

Comments: 1 This segment is intended to provide hash totals to validate transaction

completeness and correctness.

	.	- .	Data Element Summary			
	Ref.	Data	**			
	Des.	<u>Element</u>	Name		<u>ributes</u>	
M	CTT01	354	Number of Line Items	M	N0 1/6	
			Total number of line items in the transaction set			
	CTT02	347	Hash Total	0	R 1/10	
			Sum of values of the specified data element. All values in the data element will be summed without regard to decimal points (explicit or implicit) or signs. Truncation will occur on the left most digits if the sum is greater than the maximum size of the hash total of the data element.			
			Example:			
			0018 First occurrence of value being hashed18 Second occurrence of value being hashed. 1.8 Third occurrence of value being hashed. 18.01 Fourth occurrence of value being hashed 1855 Hash total prior to truncation. 855 Hash total after truncation to three-digit field.			
	CTT03	81	Weight	0	R 1/8	
			Numeric value of weight			
	CTT04	355	Unit or Basis for Measurement Code	X	ID 2/2	
			Code identifying the basic unit of measurement.			
			Refer to 003020 Data Element Dictionary for acceptable code values.			
	CTT05 183 Volume		Volume	o	R 1/8	
			Value of volumetric measure			
	CTT06	355	Unit or Basis for Measurement Code	X	ID 2/2	
			Code identifying the basic unit of measurement.			
			Refer to 003020 Data Element Dictionary for acceptable code values.			
	CTT07	352	Description	o	AN 1/80	
			A free-form description to clarify the related data elements content	s and	their	

Segment: **SE** Transaction Set Trailer

Position: 020

Loop:

Level: Summary Usage: Mandatory

Max Use: 1

Purpose: To indicate the end of the transaction set and provide the count of the transmitted

segments (including the beginning (ST) and ending (SE) segments).

Syntax Notes:

Semantic Notes:

Comments: 1 SE is the last segment of each transaction set.

M	Ref. Des. SE01	Data <u>Element</u> 96	Name Number of Included Segments		ributes N0 1/6
			Total number of segments included in a transaction set inc SE segments	ludin	g ST and
M	SE02	329	Transaction Set Control Number	M	AN 4/9
			Identifying control number assigned by the originator for a transaction set.		